

ABSTRACT

A method of manufacturing a speaker using a voice coil insertion jig including providing a voice coil insertion jig, deforming a plurality of moving pieces from a first position elastically toward a central boss side to a second position, inserting the voice coil insertion jig into a voice coil, and restoring the plurality of moving pieces to the first position and holding the voice coil using the plurality of moving pieces. Moreover, the method includes inserting the voice coil insertion jig into a magnetic gap forming a magnetic circuit of the speaker, adhering an inner circumference of a diaphragm of the speaker to the voice coil, adhering an outer circumference of the diaphragm to a frame of the speaker, and deforming the plurality of moving pieces elastically from the first position from toward the center boss side to the second position and extracting the voice coil insertion jig from the magnetic gap.

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